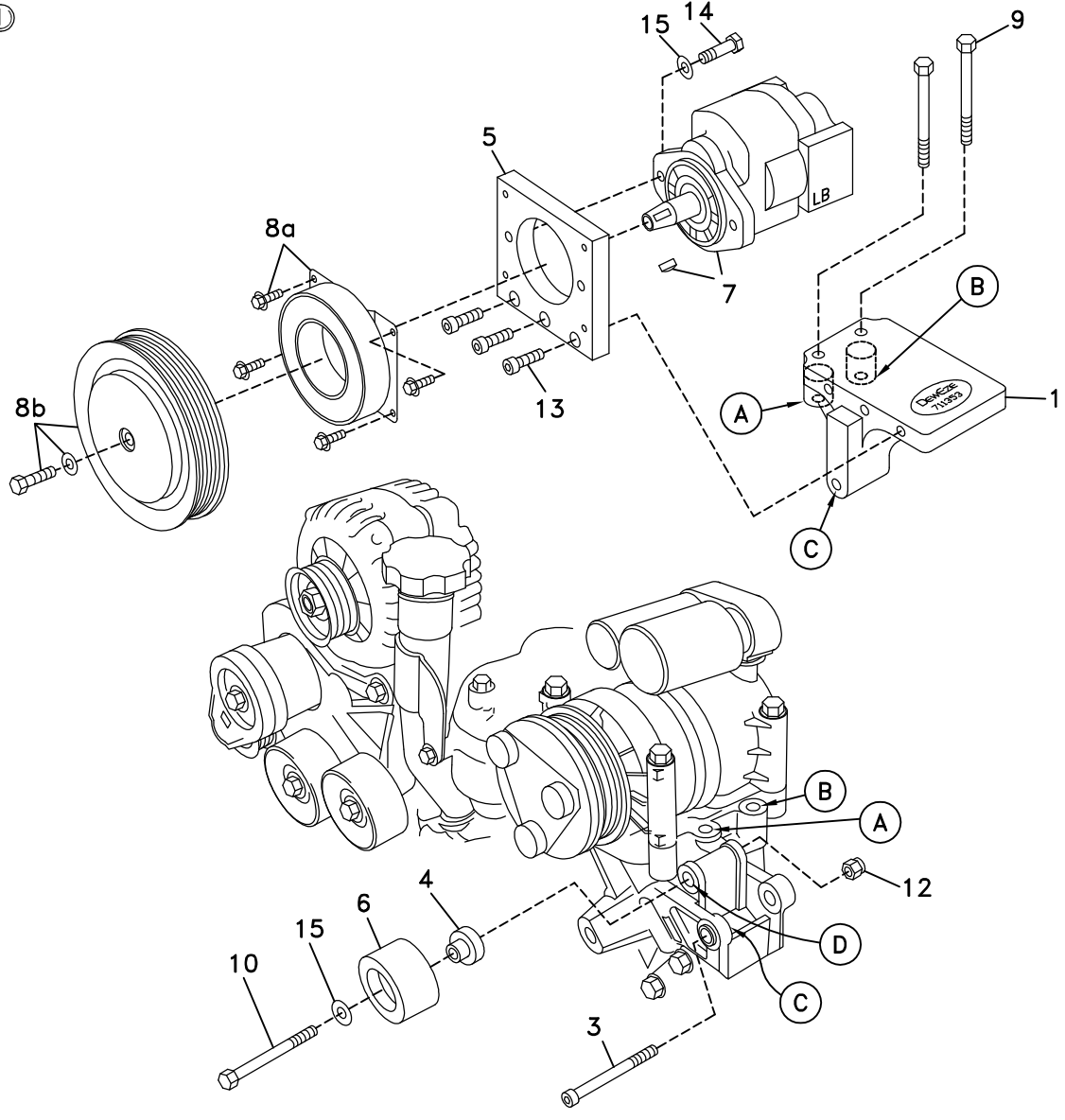


Bracket Assy.	None
Bolt Packages:	
Bracket	711396 (Inc. items 3, 9, 12, 13)
Pulley	None
Idler	711397 (Inc. items 4, 10, 15)
Idler	None
Tensioner	None

Make	Chevrolet	
Engine	6.6L Duramax	
Fuel	Diesel	
Year	2002-	
Equipment	Turbo, A/C	
Revised	B	10-24-02

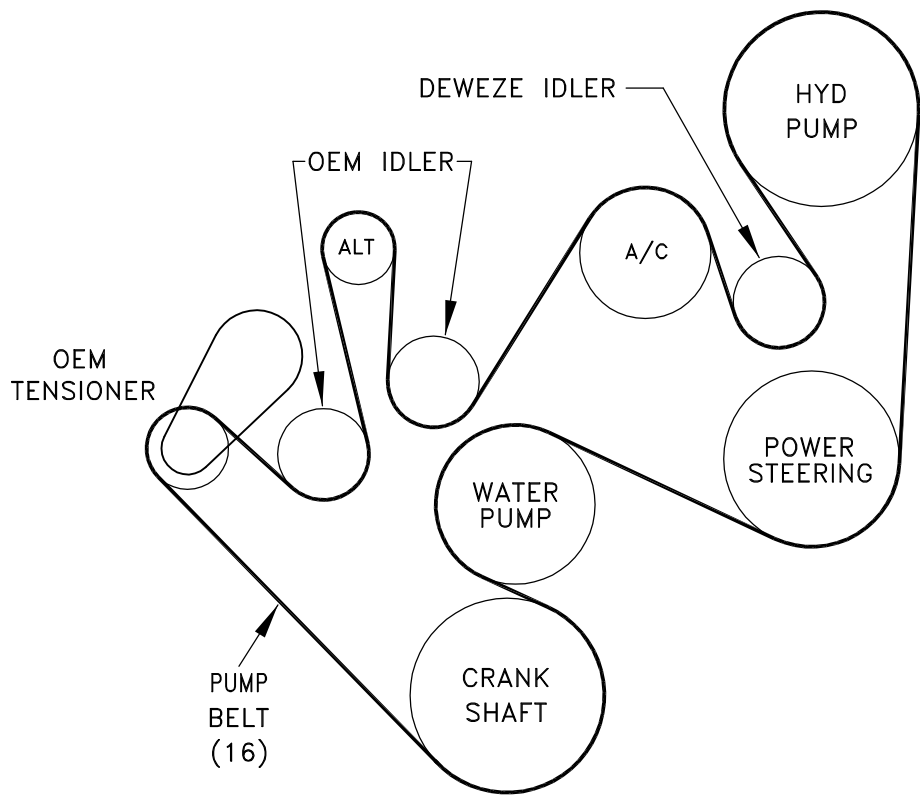
Item	Part No.	Description	Item	Part No.	Description
1.	710099	Pump mount bracket	9.	110217	M10 x 70 x 1.5 Bolt
2.	----	----	10.	110487	M10 x 120 x 1.5 Bolt
3.	110188	M10 x 80 x 1.5 Socket head bolt	11.	-----	-----
4.	711461	Idler bushing	12.	110101	M10 x 1.5 Lock nut
5.	710936	Pump plate	13.	110395	3/8-16 x 1 Socket head bolt
6.	740242	Idler pulley	14.	110425	3/8-16 x 1 1/4 Bolt
7.	*	Pump / Rear port	15.	110676	3/8 Flat washer
8.	740144	Clutch	16.	740266	Belt/Poly Cog 1380K6BK

FIG. 1



(A),(B),(C)... Denotes bolt holes in engine to locate corresponding holes in Pump Brkt.

FIG. 2
BELT DIAGRAM



DewEze

Clutch Pump Kit

#700389
Chevy 6.6L
with A/C
'A' mount
2002-

INSTALLATION INSTRUCTIONS

1. Disconnect the battery.
2. Remove the OEM belt.
3. Bolt the pump plate (5) to the base plate (1) with three 3/8 x 1 socket head bolts (13). Torque to 20 ft-lb.
4. Insert the two M10 x 70 bolts (9) through the holes in the notched end of the base plate (1) and into the air conditioner mounting bracket at locations A and B. Torque to 25 ft-lb. Thread the M10 x 80 socket head bolt (3) into the hole at Location C and through the bottom lug of the pump bracket. Torque to 25 ft-lb.
5. Push the idler bushing (4) into the back (the side without the snap ring) of the idler pulley (6). Insert the M10 x 120 bolt (10) through a 3/8 flat washer (15), through the idler pulley and bushing and into the hole on the air conditioner bracket at location D. Thread the M10 lock nut (12) onto bolt (10). Torque to 25 ft-lb.
6. Bolt pump (7) onto pump plate (5) with two 3/8 x 1 1/4 bolts (14) and two 3/8 flat washers (15). Torque to 20 ft-lb. Attach coil (8a) with four 1/4 x 1/2 flange bolts supplied with clutch. Torque these to 6 ft-lb. Attach clutch pulley (8b) to pump shaft with 5/16NF x 1 1/4 bolt and heavy washer supplied with clutch. Torque to 14 ft-lb.
7. Install the belt (16) as shown in the belt diagram (Fig. 2).
8. Connect the battery.
9. Run the engine and check for any clearance or alignment problems. Adjust as needed.